

## **THIRD PARTY AGENT FORM - 2014**

E-Mail, mail, or fax forms with payment to: SANDS EXPO & CONVENTION CENTER, ORDER PROCESSING DEPT. 201 SANDS AVENUE . LAS VEGAS, NV 89169 ORDER ONLINE AT P: 702-733-5070 • F: 702-733-5568 • E-Mail: servicecenter@sandsexpo.com

WWW.SANDSEXPO.COM

Please indicate total number of pages faxed to ensure complete order was received.

FOR EXHIBITORS WHO HAVE ARRANGED FOR AN EXHIBIT HOUSE OR THIRD PARTY TO HANDLE YOUR DISPLAY AND PAY FOR YOUR SERVICES, SANDS EXPO & CONVENTION CENTER (SECC) AGREES TO CHARGE THIS THIRD PARTY AGENT. HOWEVER, THIS FORM MUST BE COMPLETED BY BOTH THE EXHIBITING COMPANY AND THEIR DESIGNATED REPRESENTATIVE AND BOTH COMPANIES MUST SUBMIT CREDIT CARD INFORMATION TO SECC. THE EXHIBITING COMPANY IS ULTIMATELY RESPONSIBLE FOR PAYMENT OF CHARGES. THIS FORM DOES NOT EXCLUDE EITHER PARTY FROM PAYMENT POLICIES WHICH ARE LISTED BELOW:

To receive advance prices, we must receive your order with full payment by 5 PM PST 21 calendar days prior to show opening date. All other orders will be processed at the show site rate where applicable.

- All invoices must be settled prior to show close.
- No credits will be issued on services installed as ordered even though not used.

We understand and agree that we, the exhibiting company, are ultimately responsible for payment of charges. In the event that the named third party agent does not make payment for the services provided prior to the closing date of the event, charges will revert to the exhibiting company. All invoices are due and payable upon receipt by either party.

## TO BE COMPLETED BY THIRD PARTY AGENT (Please provide all information below.)

IMEX America 2014						EVENT Oct. 14	DATES: 1-16, 2014	BOOTH # / MTG. ROOM #		
THIRD PARTY CO. NAME:						HALL LO				
STREET	STREET ADDRESS:						STATE:	ZIP:		
TELEPHONE: FAX:			FAX:			E-MAIL:				
ORDERED BY:						SIGNATURE:				
DAYS P CREDIT PRIOR CONSIL	TRIOR TO SHOW S WILL BE ISSI TO REQUESTE DERATION, ALL PARTY AGE	V OPENING DATE 1 JED ON SERVICES D DATE OF SERVIC SERVICE CONCER	TO ENSURE AVAIL INSTALLED AS OF TE TO AVOID A 25% INS MUST BE, MAD	ABILITY. ALL DERED EVEN CANCELLATI DE KNOWN DU	OTHER OF THOUGH ON FEE. F	RDERS WILL BE NOT USED. CA REVIEW INVOID SHOW. SES services	PROCESSED AT THE	BE RECEIVED 24 HOURS		
CARDH (Please F	IOLDER'S NAME	E			CARDHO	DLDER'S SIGNA				
TYPE:	M/C 🗆		DSCR 🗆	D/C 🗆		AMEX 🗆	EXP. DATE:			
		ATTENDING THE EV ED SIGNER(S):	VENT, PLEASE IND	DICATE PERSO	DN(S) AUTH	IORIZED TO SI	GN ON YOUR BEHALF.			
Print Na	ame				Si	gnature				

Print Name	Signature	
THIRD PARTY TO BE INVOICED FOR THE FOLLOWING SERVICES:		
BUSINESS CENT	ER	

CONVENTION SERVICES (cleaning)

□ INTERNET □ TELECOMMUNICATION □ BOOTH LIGHTING

D PLUMBING

□ RIGGING

TO BE COMPLETED BY EXHIBITING COMPANY (This section must be signed to complete the order process.)

□ ELECTRICALL

I hereby authorize(3 <sup>rd</sup> party co. name) to act as my 3 <sup>rd</sup> party agent for the above booth and event. EXHIBITING COMPANY CREDIT CARD INFORMATION (Will only be used upon default by 3 <sup>rd</sup> party.)										
EXHIBIT	ING COMPANY	NAME:								
CARDHOLDER'S STREET ADDRES:					CITY/STATE/ZIP:					
CARDHOLDER'S NAME: (Please Print)				CARDHOLDER'S SIGNATURE:						
TYPE:	M/C	VISA 🗆		D/C 🗆		AMEX 🗆	EXP. DATE:			

Please read all forms thoroughly for all instructions and conditions prior to placing orders.